

Vermont Agriculture and Environmental Laboratory



Home to VAEL (the analytical lab), Weights and Measures, Plant Health and Pest Management, Entomology, Animal Health, Watershed Management, Fish Health and Forest Biology

**To explore the Vermont Agency of Agriculture, Food and Markets, please visit: www.agriculture.vermont.gov

PRESENTED BY G

Glenn Evans



35,000+ sq. ft. modern laboratory facility, commissioned in 2018

- Original plan called for an independent wood-fired boiler for steam production
 - This was cut as part of a cost-saving measure at the time
- As a marriage of convenience, the facility was tied into Vermont Technical College's campus boiler and an MOU was established to bill the State for steam costs.



VAEL Heat Plant Current Challenges

Unreliable Steam

 During 2022, we experienced steam outages an average of 1 ¼ days a week. Intermittent outages began in 2020.

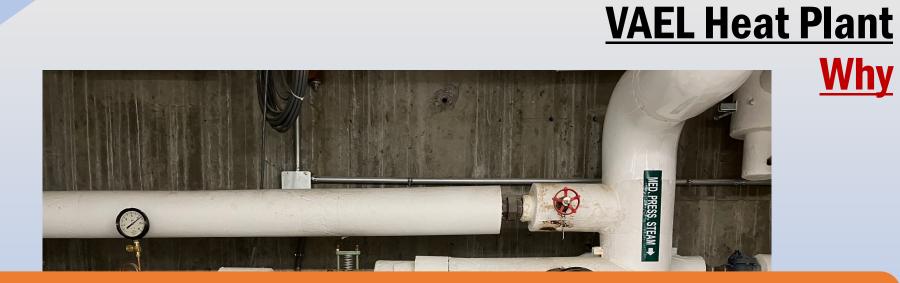
Incongruent Needs

- VAEL requires high pressure steam year-round
- VTC requires steam only during the heating season

Costly

 Current VTC boiler runs on fuel oil, and is oversized (in spring/summer/fall), running inefficiently – not sustainable

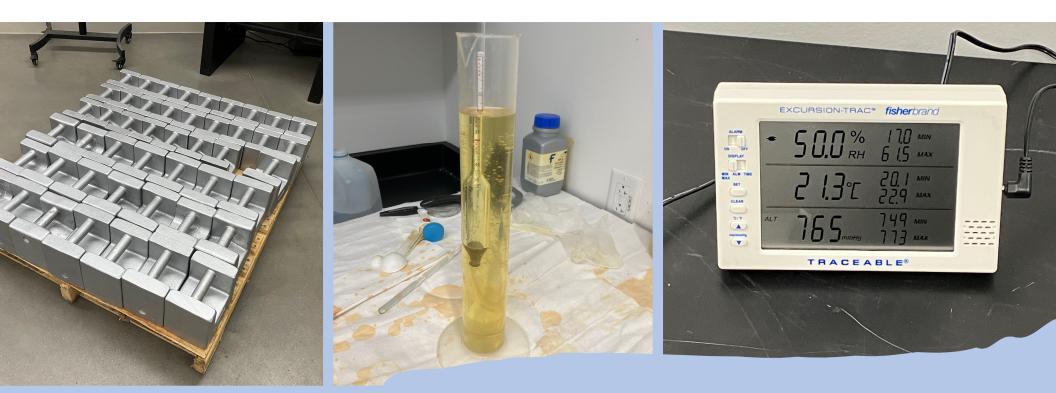




Steam at VAEL is used for more than just heat!









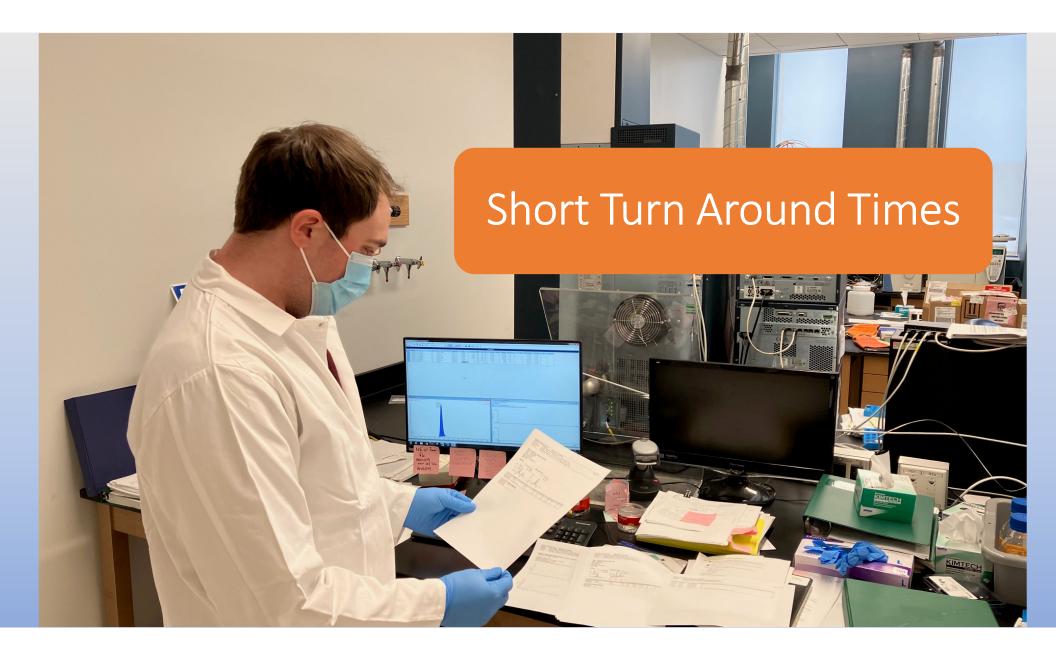
Humidity Control

Maintain Accreditations

VAEL Heat Plant Why

- NH Environmental Laboratory Accreditation Program (NH ELAP)
- US Department of Agriculture (USDA)
- US Food and Drug Administration (FDA)
- National Institute of Standards and Technology (NIST)
- National Animal Health Laboratory Network (NAHLN) pending





Programmatic Downtime

✤ 1.5 - 3K/incident → 78 - 156K/year

Rerunning analytical batches

Turning away Vermonters seeking services

VAEL Heat Plant

BGS staffing and response costs



Functional Instruments



Project Scope

- Review the existing plans and specifications for code changes
- Evaluate boiler sizes to utilize wood boiler more
 - 90 BHP woodchip boiler
 - ✤ 3 30 BHP propane boilers
- Permit review: Act 250, local and Fire Safety
- Develop bid package

Project Schedule and Cost

- Schedule
 Design and permitting
 - Construction

August 2023 January 2024

Cost
 \$300,000 - Design
 \$3,800,000 - Construction