

## Vermont Agriculture and Environmental Laboratory



Home to VAEL (the analytical lab), Weights and Measures, Plant Health and Pest Management, Entomology, Animal Health, Watershed Management, Fish Health and Forest Biology

\*\*To explore the Vermont Agency of Agriculture, Food and Markets, please visit: www.agriculture.vermont.gov

PRESENTED BY G

Glenn Evans



35,000+ sq. ft. modern laboratory facility, commissioned in 2018

- Original plan called for an independent wood-fired boiler for steam production
  - This was cut as part of a cost-saving measure at the time
- As a marriage of convenience, the facility was tied into Vermont Technical College's campus boiler and an MOU was established to bill the State for steam costs.



# VAEL Heat Plant Current Challenges

### **Unreliable Steam**

 During 2022, we experienced steam outages an average of 1 ¼ days a week. Intermittent outages began in 2020.

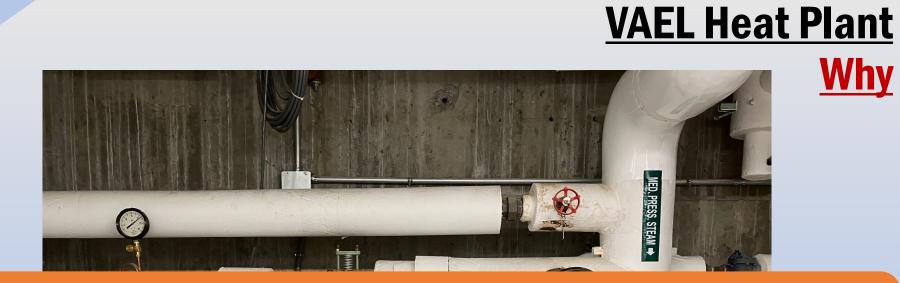
#### **Incongruent Needs**

- VAEL requires high pressure steam year-round
- VTC requires steam only during the heating season

#### Costly

 Current VTC boiler runs on fuel oil, and is oversized (in spring/summer/fall), running inefficiently – not sustainable

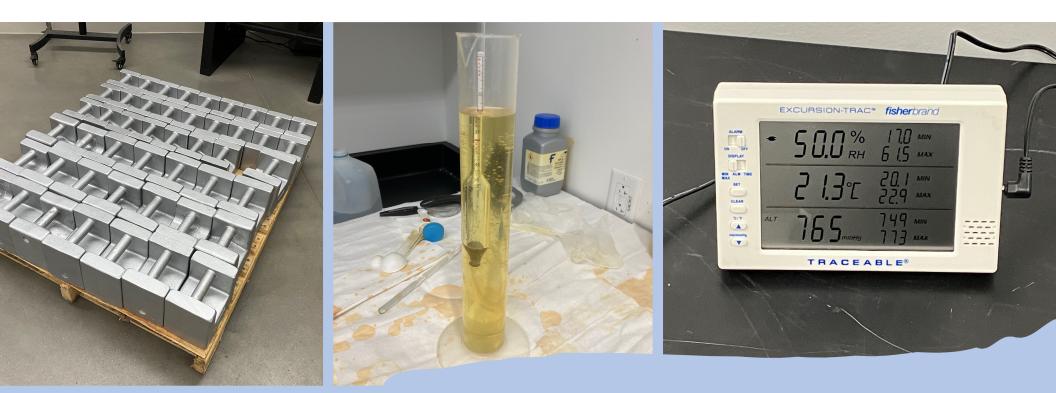




### Steam at VAEL is used for more than just heat!









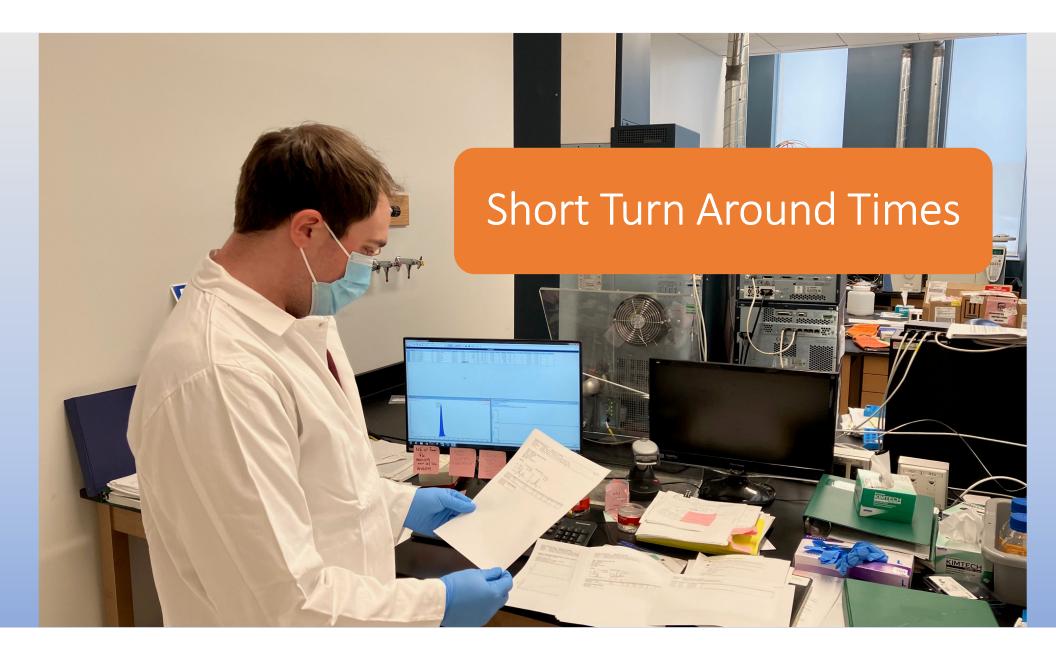
## Humidity Control

## Maintain Accreditations

# VAEL Heat Plant Why

- NH Environmental Laboratory Accreditation Program (NH ELAP)
- US Department of Agriculture (USDA)
- US Food and Drug Administration (FDA)
- National Institute of Standards and Technology (NIST)
- National Animal Health Laboratory Network (NAHLN) pending





# Programmatic Downtime

# ✤ 1.5 - 3K/incident → 78 - 156K/year

### Rerunning analytical batches

### Turning away Vermonters seeking services

**VAEL Heat Plant** 

## BGS staffing and response costs



## Functional Instruments



### **Project Scope**

- Review the existing plans and specifications for code changes
- Evaluate boiler sizes to utilize wood boiler more
  - 90 BHP woodchip boiler
  - ✤ 3 30 BHP propane boilers
- Permit review: Act 250, local and Fire Safety
- Develop bid package

### **Project Schedule and Cost**

- Schedule
  Design and permitting
  - Construction

August 2023 January 2024

Cost
 \$300,000 - Design
 \$3,800,000 - Construction