# Vermont Gallium-Nitride (V-GaN) Semiconductor Tech Hub

Doug Merrill January 2024





### What is GaN?

- Gallium Nitride (GaN) is a wide bandgap semiconductor substrate:
  - High electron mobility (low on-resistance, high switching speed)
  - High breakdown voltage
  - Low temperature sensitivity
- Applications
  - LED (commodity)
  - High power devices
    - Motor controllers, inverters, battery chargers, solid state switches
  - High frequency devices
    - RF amplifiers
    - Cellular switches
    - Audio amplifiers

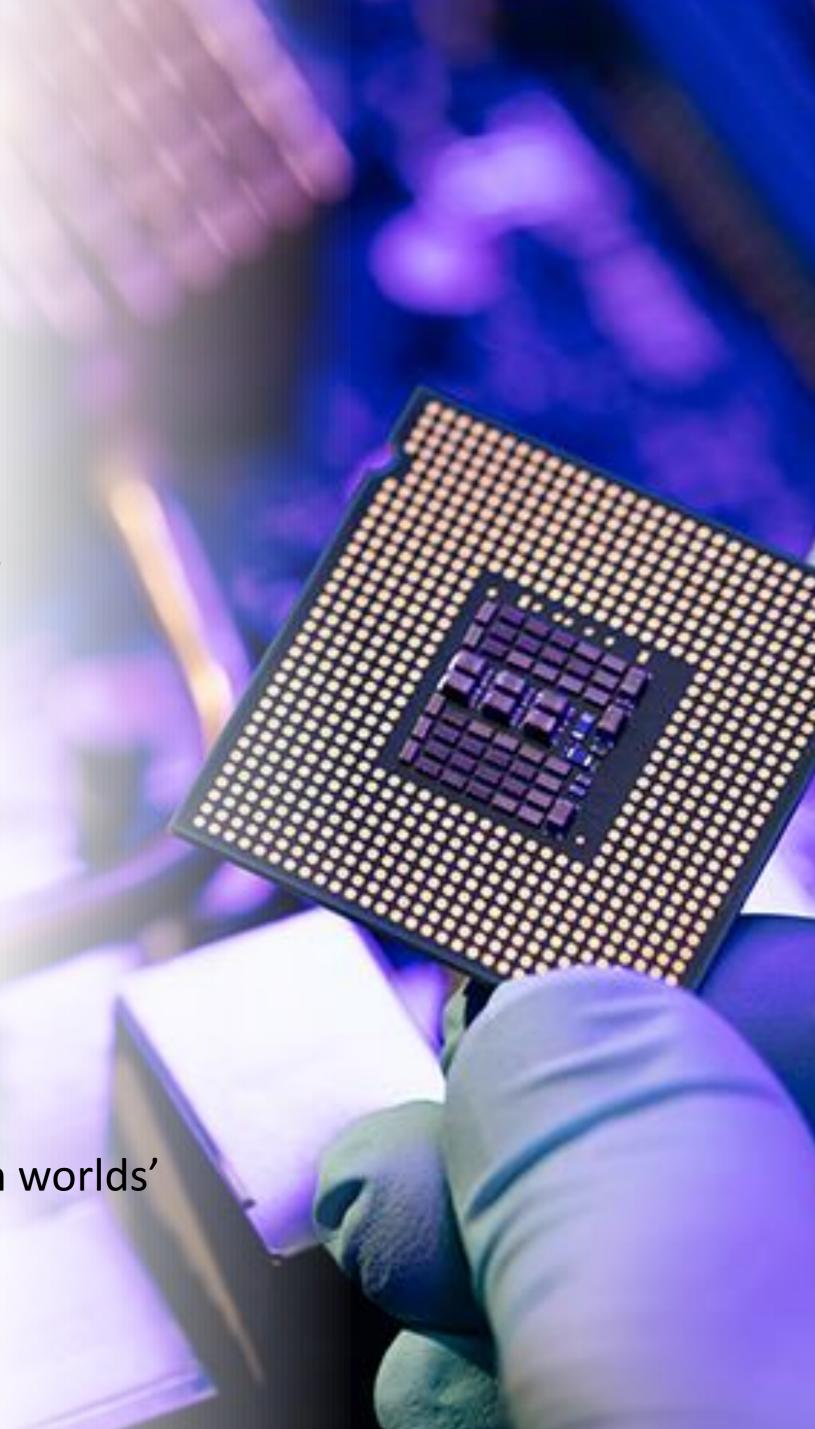




## Global Foundries GaN Plan

- Fab 9 Capabilities
  - 200mm, high volume fab
  - Existing GaN providers running on 150mm and 100mm fabs
    - Fewer processing steps available at volume single device chips
    - More complex devices run on very low volume equipment
  - GF has expertise in analogue discrete device production
    - (inductors, capacitors, resistors)
    - Will allow 'circuits' to be produced on GaN substrates
  - GF has experience in complex hybrid packaging
    - 'Flip Chip' technology to marry CMOS and GaN and get 'best of both worlds'





## V-GaN Tech Hub Value Add

- Attract design and development activity into this region
- Start with a closed loop design-build-test rapid iteration
  - Products that go through the tech hub are at the 'front of the line'
  - Designers, EDA (software) providers, and GF advances technology faster
  - Region develops cadre of engineers and designers uniquely skilled
- Students and researchers come to UVM, Norwich, Dartmouth to collaborate
- Startups established with new IP and innovations
- Existing companies establish design centers in the region





## V-GaN Tech Hub is 'Vermont Scale'

- No new Fab....Minimal building required
- Distributed, dispersed job growth
- Can spread across region along our dedicated fiber network
- High paying jobs at all skill & education levels
- Allows us to do 'our part' to improving national competitiveness in energy efficiency, communications, and security





## What Will it Look Like?

#### Phase I: Building Blocks

- GaN Semiconductor Design Center housed at UVM Advanced Computing Center
- GaN Device Characterization Laboratory
- Comprehensive Workforce Development Program (5 Tracks)
- Exemplar prototype project to tie elements together

#### Phase II

- Numerous application development and scale up projects
- Automation and test equipment innovations to support GaN development
- Local design offices for global firms selling power and communications chips

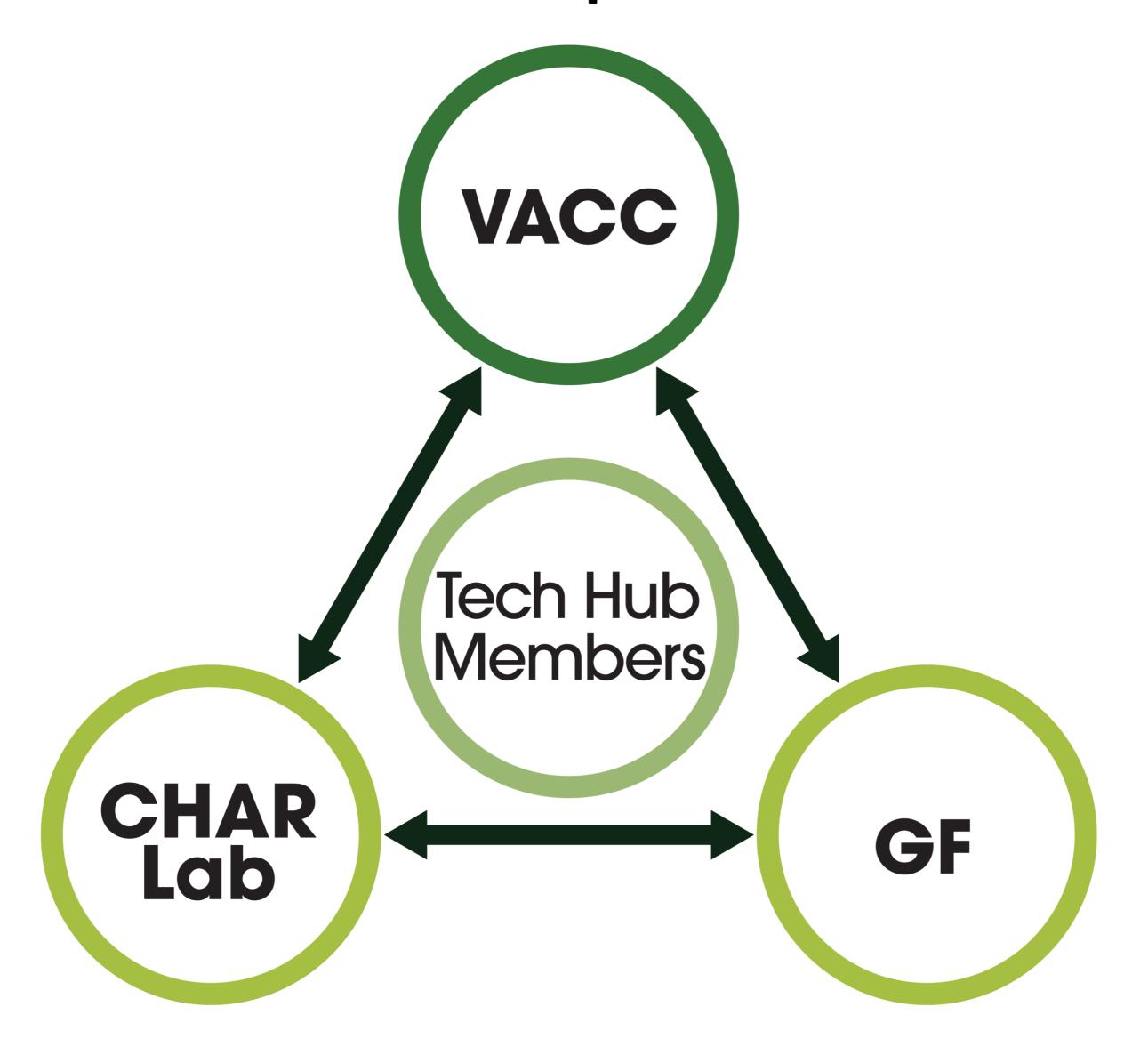
#### Phase III

- Startup Companies will form to capitalize on new opportunities discovered here
- Manufacturing facilities will spool up to build the products developed in Phase II
- The Tech Hub is self-sustaining, supported by local firms in ecosystem





## Tech Hub Closed Loop





VACC: Vermont Advanced Computing Center CHAR LAB: Characterization Laboratory

GF: Global Foundries

## What Will it Look Like?

#### Jobs

- Highly compensated at all education levels
- Upward mobility for current residents
- Pathways for under-represented residents
- Provide incentive for younger population to come (& stay!)

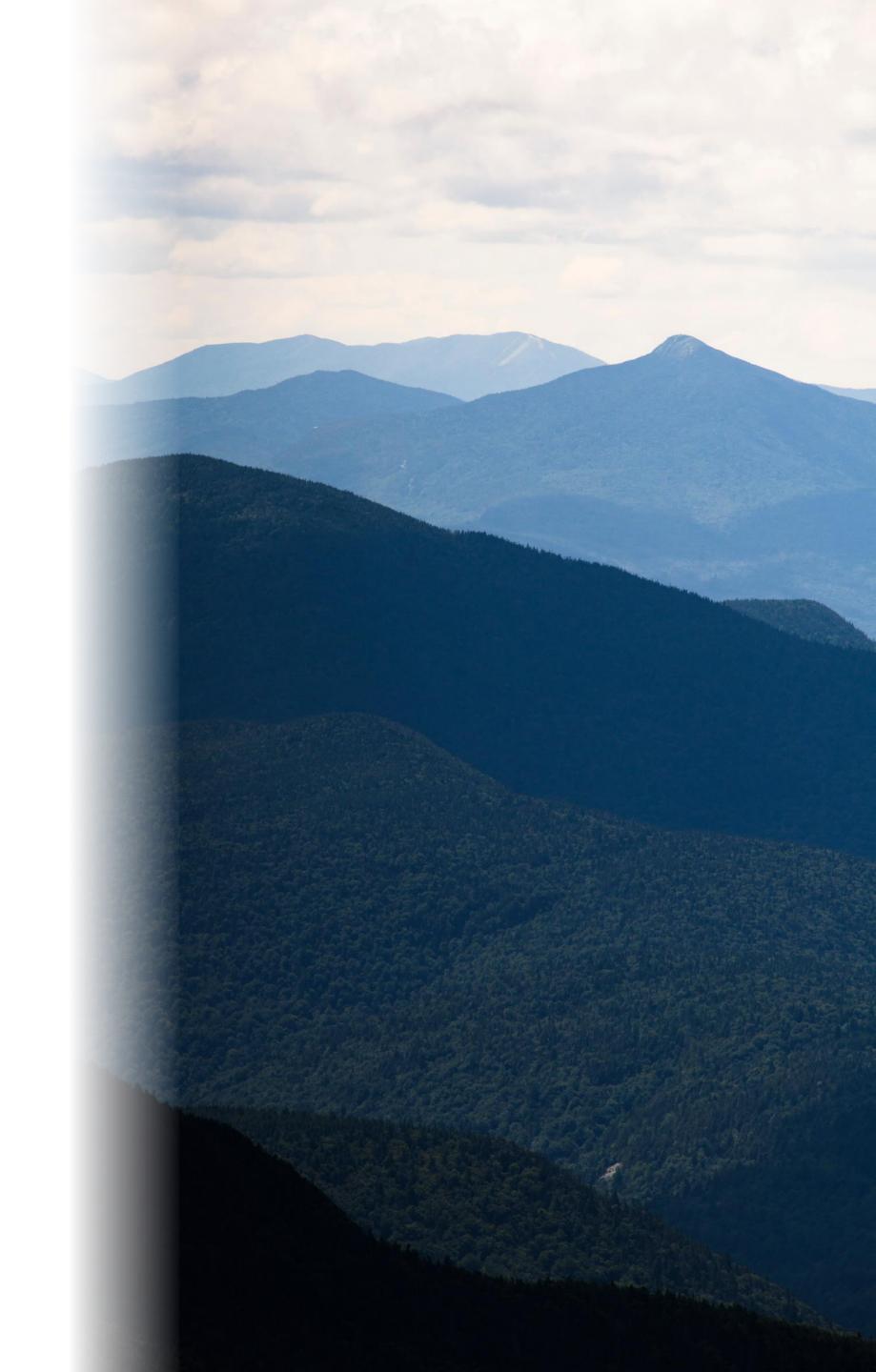
#### Technology

- Unique capabilities for national security
- Opportunity to advance green energy industry

#### Education

Industry support to help education system





## What Do We Need Now?

- EDA Tech Hub Funding for Closed Loop System
  - Feb 29 submission date
- Need state support. Funding commitments
- Need federal support
  - DoD
  - DoE
- Need Corporate Support
  - Defense
  - Existing Semiconductor
  - Commitment to Tech Hub-projects, funding
- Learn more at www.vgan.tech



