



## VAEL Heat Plant History

- ❖ 35,000+ sq. ft. modern laboratory facility, commissioned in 2018
- Original plan called for an independent wood-fired boiler for steam production
  - This was cut as part of a cost-saving measure at the time
- As a marriage of convenience, the facility was tied into Vermont Technical College's campus boiler and an MOU was established to bill the State for steam costs.



# VAEL Heat Plant Current Challenges

#### **Unreliable Steam**

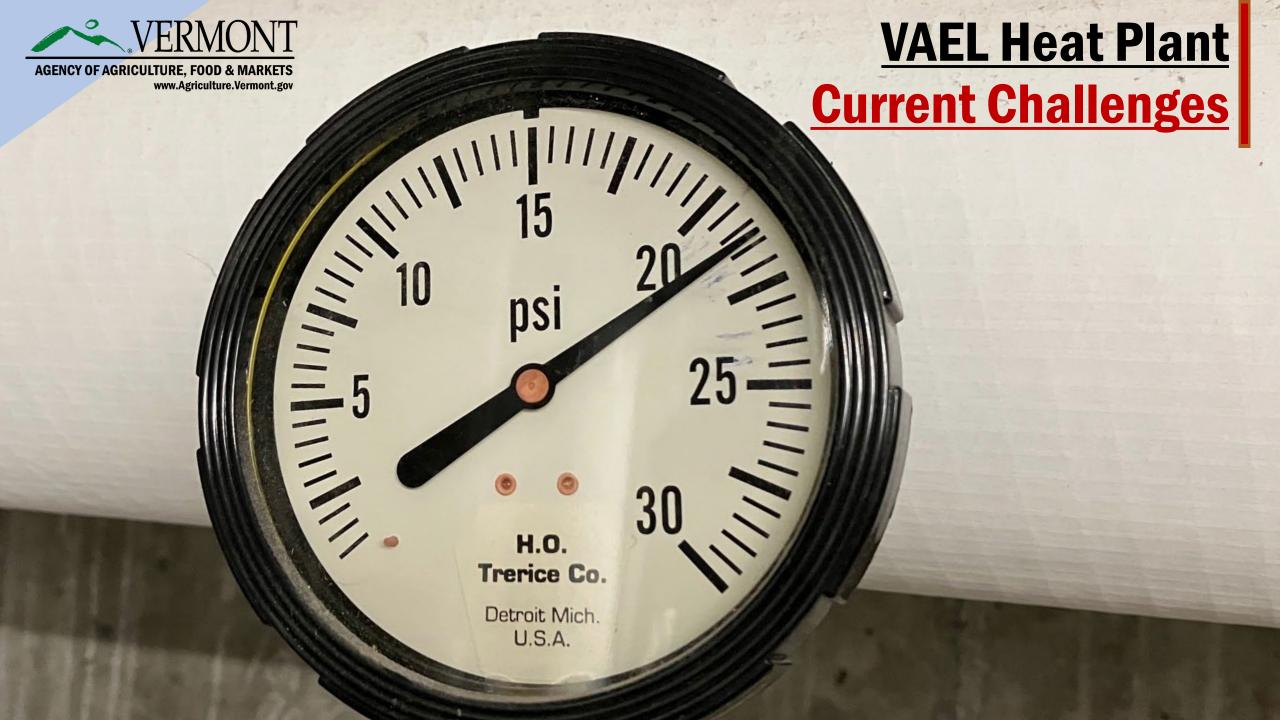
 During 2022, we experienced steam outages an average of 1 ¼ days a week. Intermittent outages began in 2020.

#### **Incongruent Needs**

- VAEL requires high pressure steam year-round
- VTC requires steam only during the heating season

#### Costly

 Current VTC boiler runs on fuel oil, and is oversized (in spring/summer/fall), running inefficiently – not sustainable



## **VAEL Heat Plant**





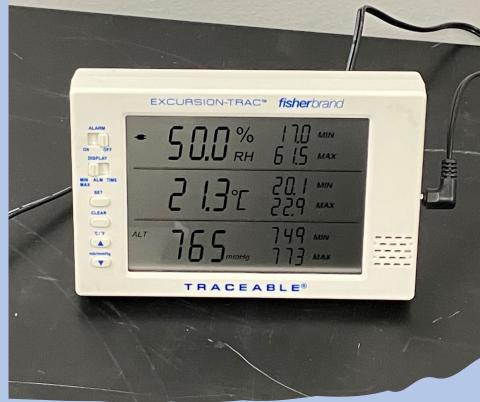
## Steam at VAEL is used for more than just heat!













**Humidity Control** 

# VAEL Heat Plant Why

#### Maintain Accreditations

- NH Environmental Laboratory Accreditation Program (NH ELAP)
- US Department of Agriculture (USDA)
- US Food and Drug Administration (FDA)
- ❖ National Institute of Standards and Technology (NIST)
- National Animal Health Laboratory Network (NAHLN) pending



## **VAEL Heat Plant**

126 CLEAN







# **VAEL Heat Plant Why**

## Programmatic Downtime

4 1.5 - 3K/incident  $\rightarrow$  78 -156K/year

Rerunning analytical batches

Turning away Vermonters seeking services

**BGS** staffing and response costs



## Functional Instruments



### **Project Scope**

- Review the existing plans and specifications for code changes
- \* Evaluate boiler sizes to utilize wood boiler more
  - 90 BHP woodchip boiler
  - ❖ 3 30 BHP propane boilers
- Permit review: Act 250, local and Fire Safety
- Develop bid package

## **Project Schedule and Cost**

- Schedule
  - Design and permitting
  - Construction

August 2023

January 2024

- Cost